

Wednesday, 29/10/2008 10:17:54 AM  
Melanie Fauteux

## Process Sheet

Order : CU-DAR001 Dart Helicopters Services      Drawing Name : AFT BLADE FOLD ASSEMBLY  
 Number : 43065  
 Estimate Number : 13532  
 P.O. Number :  
 This Issue : 29/10/2008      S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / /      Type : SMALL /MED FAB  
 Previous Run : 41291  
 Written By :  
 Checked & Approved By : MF 08-10-29  
 Comment : Est Rev:A 08-07-30 new issue DD verified by:ec

Additional Product Change AN416A Batch m108471 for AN4-15A Batch m108868 because bolt is too long. 08.12.02 FL

Job Number:



Seq. #:      Machine Or Operation:      Description :

1.0      PB674300109      Aft Blade Fold Assembly Weldment



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Aft Blade Fold Assembly Weldment

batch: B43062

MF 08-12-02

2.0      PB674300113      Aft Adjustable Blade Support Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Aft Adjustable Blade Support Assembly

batch: B43054

PB674300159 B43060

MF - 08-12-02

3.0      PB674300117      Aft Adjustable Blade Support Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Aft Adjustable Blade Support Assembly

batch: B43058

MF 08-12-02

4.0      PB674300121      PB67-43001-21



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

PB67-43001-21

batch: B41292

MF 08-12-02

5.0      PB674300123      PB67-43001-23



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

PB67-43001-23

batch: B43059

MF 08-12-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 29/10/2008 10:17:54 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 43065

Part Number: PB674300103

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	PB674300137	PB67-43001-37
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PB67-43001-37

batch: B40242

CMF 08-10-03

7.0	PB674300157	Stabilizer Arm
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Stabilizer Arm

batch: B40014

CMF 08-11-03

8.0	PB674300159	PB67-43001-59
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PB67-43001-59

batch: B43054

WIP CMF 08-12-02

9.0	PB674300163	Handle Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Handle Assembly

batch: B43053

WIP CMF 08-12-02

10.0	PB6743001135	Male Eye
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Male Eye

batch: 23995A

CMF 08-11-03

11.0	PB6743001155	Pin
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pin

batch: 40577

CMF 08-11-03

12.0	PB6743001261	Lever Arm
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Lever Arm

batch: B41294

CMF 08-11-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 43065

Part Number: PB674300103

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

PB6743001265

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bushing

batch: 41373

MF 08-11-03

14.0

PB6743001299

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bushing

batch: 40062

MF 08-11-03

15.0

PB6743001305

Bearing



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Bearing

batch: B41886

WIP

MF 08-12-02

16.0

D3451045

Handle and Lock-Down Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Handle and Lock-Down Assembly

batch: B42996

WIP

MF 08-12-02

17.0

D3451043

Handle and Lock-Down Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Handle and Lock-Down Assembly

batch: 42348

WIP

MF 08-12-02

18.0

D34401

Tube Guide (Supersedes B67-43001-25/-307)



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Tube Guide

batch: B41347

MF 08-11-03

19.0

D34403

Clamp (Supersedes B67-43001-309)



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Clamp

batch: 41277

MF 08-11-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 43065

Part Number: PB674300103

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

D34441

Velcro Loop Belt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Velcro Loop Belt

batch: 039965

mf 08-11-03

21.0

D34491

Pad



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pad

batch: 41617

mf 08-11-03

22.0

D34479

Swing Arm



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Swing Arm

batch: 41352

mf 08-11-03

23.0

086004

Inventory



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Inventory

batch: m109350

mf 08-11-03

24.0

MS27039107

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Screw

batch: W15818059

mf 08-12-02

25.0

MS27039123

SCREW



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SCREW

batch: m18057

mf 08-11-03

26.0

MS21042L4

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)

Nut

batch: m10815

mf 08-11-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Job Number: 43065

Part Number: PB674300103

Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

MS21042L6

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: m108183

MF 08-10-03

28.0

MS518596

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

WASHER

batch: m106421

208.1205

MF 08-11-03

29.0

MS518598

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

WASHER

batch: m108986

MF 08-11-03

30.0

NAS43DD368

SPACER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SPACER

batch: m109060

MF 08-11-03

31.0

NAS1149F0316P

WASHER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

WASHER

batch: m109031

MF 08-11-03

32.0

NAS1149F0432P

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

batch: m18057

MF 08-11-03

33.0

NAS1149F0632P

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

WASHER

batch: m18057

MF 08-11-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Job Number: 43065

Part Number: PB674300103

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

NAS1149F0832P

WASHER



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

WASHER

batch: 18057

MF 08-11-03

35.0

AN960JD6

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Washer

batch: M109545 6085

MF 08-11-03

36.0

AN410A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bolt

batch: M107178

MF 08-11-03

37.0

AN413A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Bolt

batch: M109282

MF 08-11-03

38.0

AN416A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

batch: M108471

108868

MF 08-11-03

39.0

AN611A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

BOLT

batch: M105558

MF 08-11-03

40.0

AN620A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bolt

batch: M108906

M105831

MF 08-11-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 43065

Part Number: PB674300103

Job Number:



Seq. #:	Machine Or Operation:	Description :
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41.0	AN813A	BOLT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
BOLT  
batch: m108986

MF 08-11-03

42.0	BSP43	RIVET
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)  
RIVET  
batch: m109119

MF 08-11-03

43.0	CR3213405	cherry rivet
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
cherry rivet  
batch: m104214

MF 08-11-03

44.0	MS179840413 C410	PIN, QUICK RELEASE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
PIN, QUICK RELEASE  
batch: m108806 18118

MF 08-12-02

45.0	MS17984C418	PIN, QUICK RELEASE
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)  
PIN, QUICK RELEASE  
batch: m108991

MF 08-11-03

46.0	30345T21	LANYARD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
LANYARD  
batch: m17828

MF 08-11-03

47.0	30345T24	LANYARDS
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)  
LANYARDS  
batch: m108973

MF 08-11-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Date: Wednesday, 29/10/2008 10:17:55 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 43065

Part Number: PB674300103

Job Number:



Seq. #:

Machine Or Operation:

Description :

48.0

240107

SPRING SLOTTED PIN



Comment: Qty.: 9.0000 Each(s)/Unit Total: 9.0000 Each(s)

SPRING SLOTTED PIN

batch: 109274

mf 08-10-03

49.0

3408A98

DETENT BALL SPRING PLUNG



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DETENT BALL SPRING PLUNG

batch: m108390

mf 08-11-03

50.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per dwg and use 242 threadlock A/R shown on dwg PB67-43001 page 2.

242 THREADLOCK batch: m109687

FX 08/12/02

51.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/12/02 @

52.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

PPP 43062

sd  
JS 08/12/04

53.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/04

Job Completion



AN6C16A x 4

mf 08-12-04

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
08/12/04		- Added DETAIL 'A' DWG + ASSOCIATED PARTS & HARDWARE TO ESTIMATE.				<div>08-12-05</div>		

Part No: B67-43001-03 PAR #: N/A Fault Category: Prod - sm/med NCR: Yes No DQA: A Date: 08.12.04  
 Resolution: Re-work Disposition: Re-work QA: N/C Closed: AJ Date: 08/12/04

NCR: <u>43065</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08.12.02	50.0	HOLE DRILLED TOO BIG FOR QUICK PIN TO LOCK IN PLACE ONCE INSTALLED (2N/C-3) RC: OPERATOR ERROR.	08.12.02	① PLUG HOLE WITH WELD. ② BUFF/DEBURR. ③ DRILL NEW HOLE (Ø0.250) ④ TOUCH UP WITH PAWT.	Pl 08/12/02 Fd 08/12/02. 08/12/02	S	08.12.02	S 08/12/02

NOTE: Date & initial all entries



[illegible]

RELEASED  
06-01-20

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURES 115-1712. LOCATION, CHARACTER HEIGHT, AND PROCESS AS REQUIRED. MARK IN CONTRASTING COLOR.
2. FOR SHEET METAL PARTS, REMOVE ALL BURRS AND BREAK ALL EDGES/CORNERS .01-.03. EXCEPT AS NOTED, FOR MACHINED PARTS, REMOVE ALL BURRS AND BREAK ALL EDGES/CORNERS .015 MAX, EXCEPT AS NOTED.
3. GENERAL SHOP PRACTICES I.A.W. PREMIER SPEC. 008-93000 AND AC43.13.
4. OPEN
5. WELD PARTS PER MIL-2219, CLASS B.
6. CHEM FILM (ALODINE) ALL ALUMINUM DETAIL PARTS PER PREMIER SPEC 008-93003, CLASS II, AND PRIME WITH [POXY PRIMER PER MIL-P-23377C, ZINC CHROMATE PRIMER PER MIL-TTP-1757, OR EQUIVALENT.
7. STITCHING PER FED-STD-751.

21. SECURE -43 BELT ASSY TO TOP OF .65 (OF -.05) OR .47 (OF .07).  
LOCATE APPROX AS SHOWN.
22. WITH -137 SLEEVE IN OPEN POSITION. LOCATE RIVET  
APPROX AS SHOWN, TO SERVE AS A STOP FOR -137
23. DRILL WITH -37 AT VERTICAL FULL OPEN POSITION.  
DRILL ADDITIONAL HOLE WITH -37 AT FULL CLOSED POSITION,  
ASSURING -37 CLEARS ADJACENT STRUCTURE.
24. SHIM AS REQD. USING HAS1149D03321 WASHERS.
25. -01 FWD BLADEFOLD ASSY FOR COMMERCIAL VERSIONS ONLY  
-02 FWD BLADEFOLD ASSY FOR CANADIAN VERSIONS ONLY
26. TOLERANCE ON DECIMAL  $\pm .01$
27. LAST SECTION LETTER USED "L"
28. DRILL NO. 30 ( $\varnothing .128$ ) HOLE THRU -37 AND AND -25 (COMPONENT  
OF -37 ASSY). INSERT 803073 SCL PIN, AND GRIND FLUSH  
WITH -37

6. WITH THE INNER TUBE CRADLE ASSEMBLY LOCKED IN ITS MOST EXTENDED POSITION: 17 HANDLE LOCKED ON (LOWEST HOOK), DRILL A .25 DIA HOLE THROUGH THE LOWER TUBE .35 BELOW THE BOTTOM OF THE INNER TUBE AND INWARD FROM THE OUTER SIDE OF THE OUTER TUBE. UNLOCK THE INNER TUBE CRADLE ASSEMBLY AND MOVE IT TO ITS LOWEST, MOST RECESSED POSITION. MATCH DRILL THE INNER TUBE TO THE HOLE JUST DRILLED IN THE OUTER TUBE. .25 DIA.
6. INSTALL TFFLOW TUBE BUSHING INSIDE THE OUTER TUBE. MATCH DRILL BUSHING TO EXISTING HOLES IN OUTER TUBE USING 1/8" DIAMETER DRILL. INSERT 803073 SET PIN.
7. GRIND FLUTE WITH CONTOUR OF OUTER TUBE. 8 PL (2 PL EA BUSHING)
7. GRIND BUSHING AND WELD TO CONTOUR OF TUBE.
7. ALIGN CRADLE ASSEMBLY 90 DEGREES FROM THE CENTER LINE AXIS OF THE BUSHING ON THE OTHER END OF THE TUBE. WELD GUSSET ON CENTER WITH TUBE AND BOTTOM OF CRADLE ASSEMBLY.
7. CHAMFER EDGE FOR BETTER WELDING

1. CHAMFER EDGE FOR BETTER WELDING.
2. TAP HOLE TO 1/4-20 THRU.
3. INSTALL CL-40-SBP-3 DETENT BALL INTO HOLDING FIXTURE SO THAT THE BALL IS POSITIONED SLIGHTLY ABOVE FLUSH WITH THE TUBE SEAT SURFACE. ALIGN THE TUBE IN THE FIXTURE AND MARK THE BALL CONTACT LOCATION ON THE TUBE. USE A SMALL PUNCH TO DIMPLE THE TUBE AT THE MARKED LOCATION. INSERT THE TUBE BACK INTO THE FIXTURE AND ADJUST FOR PROPER SLOWING.
4. PERMISSIBLE TO SUBSTITUTE EQUIVALENT AN50 WASHER FOR WASHI49 WASHER UNTIL CURRENT STOCK IS DEPLETED.
5. PAINT ALL ASSEMBLIES AND WELDMENTS AS REQUIRED, EXCEPT WHERE NOTED, 2363GJ U ORSA YELLOW, PER FED-STD-525.
6. NO PAINT REQUIRED, CEMENT FLOW ONLY WHERE APPLICABLE. PER PREMIER SPEC 008-93003.
7. STITCH APPROX AS SHOWN, PER FED-STD-751.

19. PERMISSIBLE TO TRIM NYLON WASHERS OR SUBSTITUTE WITH THINNER WSS1859 EQUIVALENT.
20. DISENGAGE -53 HANDLE ASSY (BOTH SIDES) PRIOR TO INSTALLATION AND REMOVAL OF -01 OR -02 BLADEFOLD ASSY TO AIRCRAFT

**REFERENCE ONLY**

Mo 43065

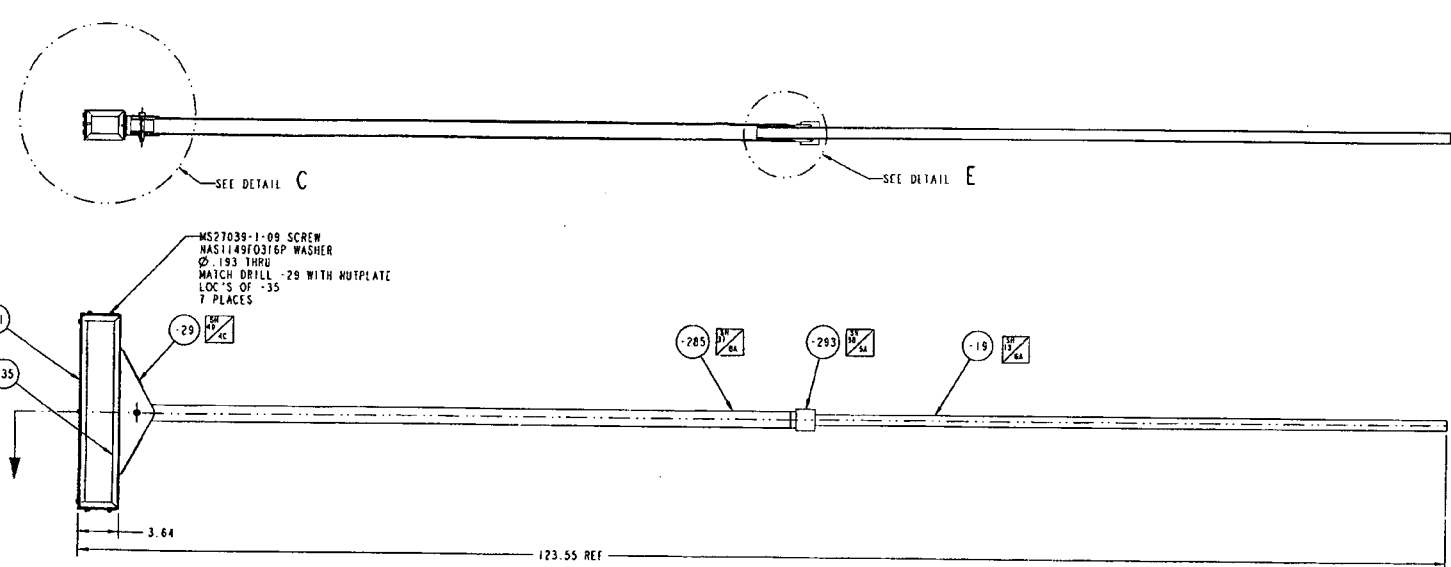
SEE SEPARATE PARTS LIST B67-43001PL

MATERIAL:	AMOUNTS OTHERWISE SPECIFIED:	DATE:	PREMIER AVIATION, INC.	
	DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	BY: <i>W. White</i>	10/17/75	3501 Aviation Parkway, Grand Prairie, Texas 75059
FINISH:	DECIMALS ANGLES	CHECKED BY:	DATE:	TITLE
	XX - 0.03 XXX - 0.010	RIK REYNOLDS	10/17/75	
	USED NEXT SIGNATURE	APPROVED BY:	DATE:	
		PATY HAMAKER	10/17/75	BLADE FOLD KIT
		RELEASED BY:	DATE:	
		REVIEWED DESIGN BY:	SIZE	CODE
		PRO/ENGINEER	1/8"	4050/8
				B67-43001

**ORIGINAL**



RELEASED  
4-26-21-2



PREMIER AVIATION, INC.  
3001 Aviation Parkway, Grand Prairie, Texas 75052

DATE	DATE REVIS	DATE
01/05/88	06/21/88	06/21/88
BY	BY	BY
D OSUV8	B67-43001	B
SCALE	PT.	SHEET A OF 45

REFERENCE ONLY



Date: Tuesday, 02/12/2008 9:15:16 AM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : AFT BLADE FOLD ASSEMBLY
<b>Job Number</b> : 43065	
<b>Estimate Number</b> : 13532	
<b>P.O. Number</b> :	<b>Part Number</b> : PB674300103
<b>This Issue</b> : 02/12/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : B6743001 P.1,3,4,15
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 29/10/2008 <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : B1
<b>Previous Run</b> : 41291	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 05/11/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>mf 08-12-02</u>	
<b>Comment</b> : Est Rev:A 08-07-30 new issue DD verified by:ec	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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50.0	MS24694S102	Screw
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 Screw

m14604.

mf 08-12-03

51.0	AN526A	BOLT
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 BOLT

m18057

mf 08-12-03

52.0	MS518597	Washer
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 Washer

m106421

mf 08-12-03

53.0	NAS1149F0532P	WASHER
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 WASHER

m18057

mf 08-12-03

54.0	MS21042L5	Nut
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Nut

m109297 mf 08-12-03

Job Completion



\* 08-12-05